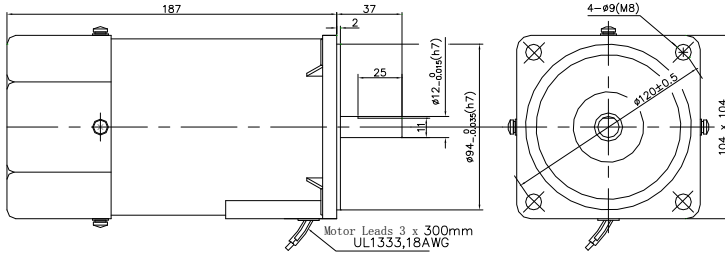


● Motor Dimensions:

# Induction Motors 180W (GU)

Frame Size: □104mm (□4.1 in.)



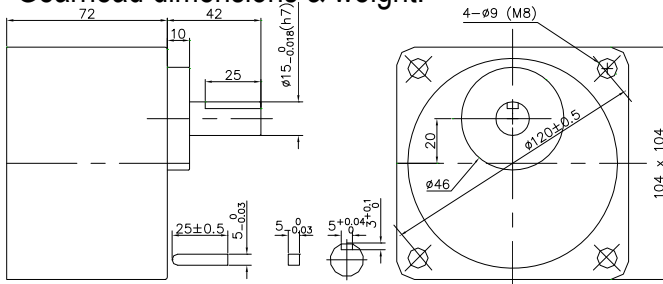
● Induction motor specifications-continuous Rating (leads wire type)



Model		Output Power	Voltage	Freq.	Current	Starting Torque	Rated Torque	Rated Speed	Capacitor
Pinion Shaft	Round Shaft	W	Vac	Hz	Amp	mN.m	mN.m	r/min	μF/V
6IK180GU-AF	6IK180A-AF	180	1ph110	50	3.2	900	1385	1250	45/250
				60	3.5		1120	1550	
6IK180GU-CF	6IK180A-CF	180	1ph220	50	1.4	1100	1385	1250	12/450
			1ph230		1.15		1450		
6IK180GU-SF	6IK180A-SF	180	3ph220	50	1.2	3400	1385	1250	-
				60	1	2700	1120	1550	

● These motors have built in thermal protectors: If a motor overheats the thermal protector opens and the motor stops. When the motor temperature drops to the rated level, the thermal protector closes and the motor restarts.

● Gearhead dimensions & weight:



Item	Ratio	L		Weight	
		mm	Kg	lb	
Gearhead (6GUxxK)	3 - 9	72	1.87	4.11	
	10~18		2.10	4.62	
	20 - 200		2.75	6.05	
Motor		187	4.8	10.56	

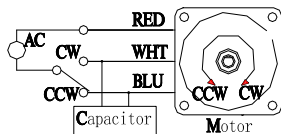
● Gear Motor-Torque Table

Model	Gear Ratio	X:1	Efficiency																						
			81					73					66												
			3	3.6	5	6	7.5	9	12.5	15	18	25	30	36	50	60	75	90	100	120	150	180	200		
6IK180GU-A 6IK180GU-C 6IK180GU-S	6GU□K	50Hz	RPM	500	417	300	250	200	166	120	100	83	60	50	41	30	25	20	16	15	12.5	10	8.3	7.5	
		60Hz	RPM	600	500	360	300	240	200	144	120	100	72	60	50	36	30	24	20	18	15	12	10	9	
6IK180GU-A 6IK180GU-C 6IK180GU-S	6GU□K	50Hz	Nm	3.4	4	5.6	6.7	8.4	10.1	12.6	15.2	18.2	22.8	27.4	32.9	40	40	40	40	40	40	40	40	40	
			Kg.cm	34.6	40.8	57.1	68.3	85.6	103	128	155	185	232	279	335	400	400	400	400	400	400	400	400	400	
		60Hz	Nm	2.7	3.3	4.5	5.4	6.8	8.2	10.2	12.3	14.7	18.5	22.2	26.6	37	40	40	40	40	40	40	40	40	40
			Kg.cm	27.5	33.6	45.9	55.1	69.3	83.6	104	125	150	188	226	271	377	400	400	400	400	400	400	400	400	400

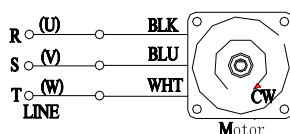
● Enter the gear ratio in the box □. Colored background indicates the output shaft rotate in the same direction as the motor shaft.  
 ● The speed is calculated based on the synchronous speed (50 Hz: 1500rpm; 60Hz: 1800 rpm) by the gear ratio.  
 ● Higher gear ratio (>200) can be achieved by adding a middle gearbox (10:1 only). Using Middle Gearbox limits Max.torque to 3Nm (30kg.cm)

● Connection Diagrams:

● Lead Wire Single Phase

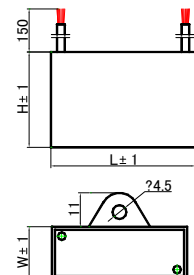


● Lead Wire Three Phase



● Capacitor:

Value	Dimensions	Dimensions		
		uF	V	L
3.5 - 4.0	250	37	18	28
1.8 - 2.5	450			
20 - 30	250	57	32	46
10 - 15	450			



# 180W(GU) Frame Size: □104mm (□4.1 in.)

● **General specifications for AC motors:**

Item	Specifications
Insulation Resistance	100 MΩ or more when 500VDC is applied between the windings and the frame
Dielectric Strength	Sufficient to withstand 1.5 kV at 50/60Hz applied between the windings and the frame for 1 minute
Temperature Rise	Temperature rise of windings should be lower than 80°C. (60°C with fan)
Insulation Class	Class B (130°C)
Overheat Protection	Build in thermal protector (automatic return); Class B (O: 120±5°C, C: 75±15°C)
Ambient Temperature	14°F-104°F (-10°C~+40°C) [three-Phase: 14°F-122°F (-10~+50°C)] (Nonfreezing)
Ambient Humidity	85% or less (Noncondensing)
Degree of Protection	Lead wire type: IP20; Terminal Box Type: IP54

Notes: Above specifications is for motor operated under normal ambient temperature and humidity conditions

● **Permissible load for round shaft motors & Permissible Load Inertia at the Motor Shaft**

Frame Size	Shaft Dia. mm	Permissible overhung load (from end of shaft)				Permissible Load Inertia at the Motor Shaft	
		10 mm		20 mm		J (×10 kg. m <sup>2</sup> )	GD ( kg. m <sup>2</sup> )
		lb	N	lb	N		
6IK	12	71.9	320	78.7	350	2	8

Permissible thrust load: Avoid thrust load as much as possible or keep it to no more than half the motor weight

● **Permissible load for gearheads**

Frame Size	Gear Ratio	Maximum Permissible torque		Permissible overhung load (from end of shaft)				Permissible thrust load	
		lb-in	N.m	10 mm		20 mm		lb	N
				lb	N	lb	N		
6GU	3~200	354	40	247.2	1100	337.1	1500	67	300

● **Heat Radiation Plate Dimension (Material: Aluminum) : 230×230 (for 6IK motor)**

● **Product Number Codes for Motors:**

<b>6</b>	<b>I</b>	<b>K</b>	<b>180</b>	<b>R</b>	<b>GU</b>	-	<b>C</b>	<b>F</b>
Frame size 2: 60mm 3: 70mm 4: 80mm 5: 90mm 6: 100mm	Motor Type I: Induction R: Reversible T: Torque	Series K: k series	Power 180 = 180W	Control R: speed control motor	Shaft A: round w/ flat A1: round w/keyway GN: Normal Pinion GU: Enhanced Pinion		Voltage & Poles A: Single phase 100~120VAC, 4P B: Single phase 100~120VAC, 2P C: Single phase 220~240VAC, 4P D: Single phase 220~240VAC, 2P S: Three phase 220~240VAC, 4P T: Three phase 220~240VAC, 2P S3: Three phase 380~415VAC, 4P T3: Three phase 380~415VAC, 2P	Accessory A: W/Fan FF: W/forced Fan M: W/Brake T: W/Terminal Box

● **Product Number Codes for Gearheads:**

<b>6</b>	<b>GU</b>	<b>50</b>	<b>K</b>
Frame size 2: 60mm 3: 70mm 4: 80mm 5: 90mm 6: 100mm	Gear Type GN: Normal Gear GU: Enhanced Gear	Gear Ratio 50 = 50:1	Bearing K: Normal Ball Bearing KB: Enhanced for GU Type B: Sleeve bearing

● **Terminal Boxes:**

